

EVALUATION OF OLIVE PIT BIOCHAR AS A SUSTAINABLE ADSORBENT FOR NH₃ EMISSIONS

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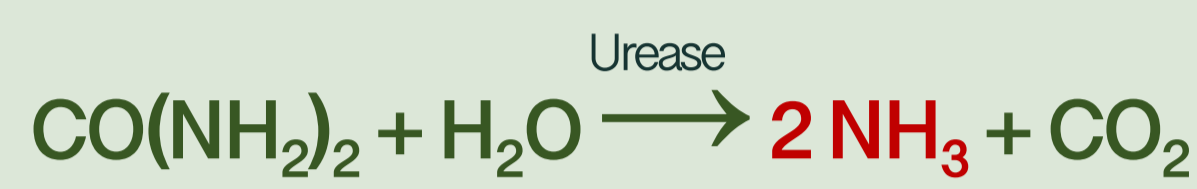
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BACKGROUND

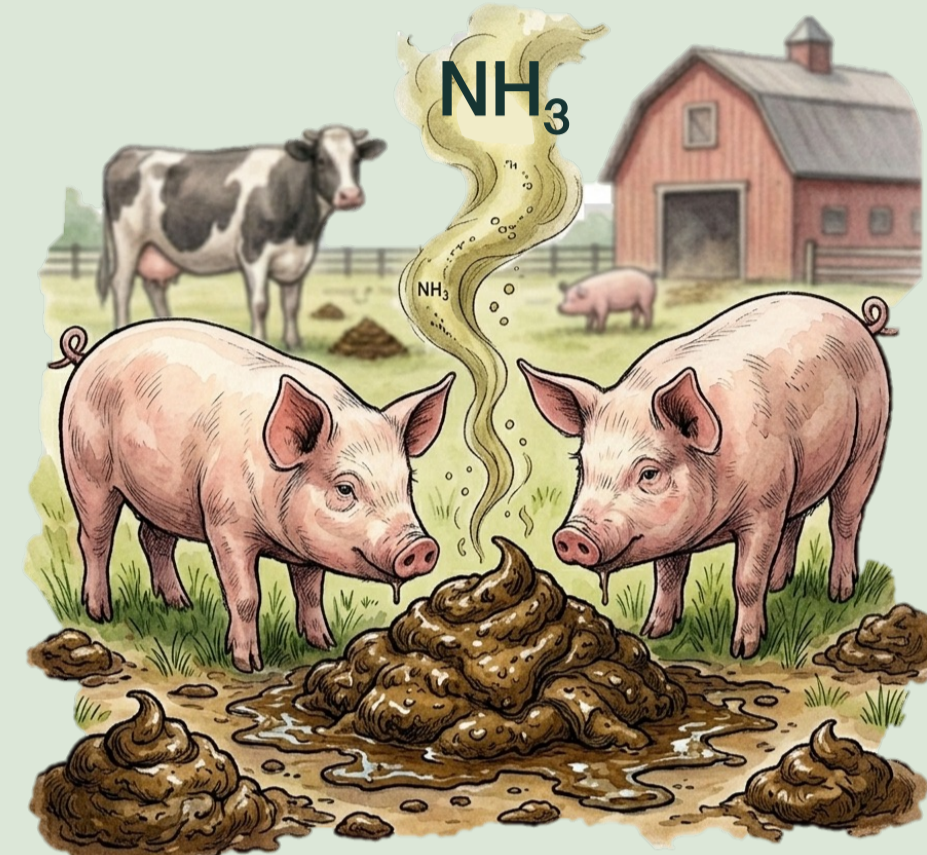
Environmental challenge: NH₃ emissions by livestock intensive farming

During storage and handling of manure, the non-protein nitrogen is enzymatically degraded to NH₃



Environmental impacts of NH₃ [1]:

- Fine particulate matter (PM_{2.5})
- Eutrophication
- Soil fertility loss
- Nitrate/Nitrite water pollution



OBJECTIVE

Adsorption of NH₃ using biochar from waste lignocellulosic biomass

Spain leads global olive oil production, generating **400,000 tons/year** of olive pits as a by-product [2]

Traditionally used for low-value combustion, this dense, low-ash biomass is an ideal precursor for thermochemical valorization

This study investigates how **pyrolysis temperature** affects the biochar properties and its NH₃ adsorption capacity, supporting sustainable pollutant control within a circular economy framework



MATERIALS AND METHODS

Biochar production

Pyrolysis

- Crushed olive pits
- Heating rate: 8 °C/min
- 30 minutes
- N₂ atmosphere

Biochar particle size
0.63 – 1 mm

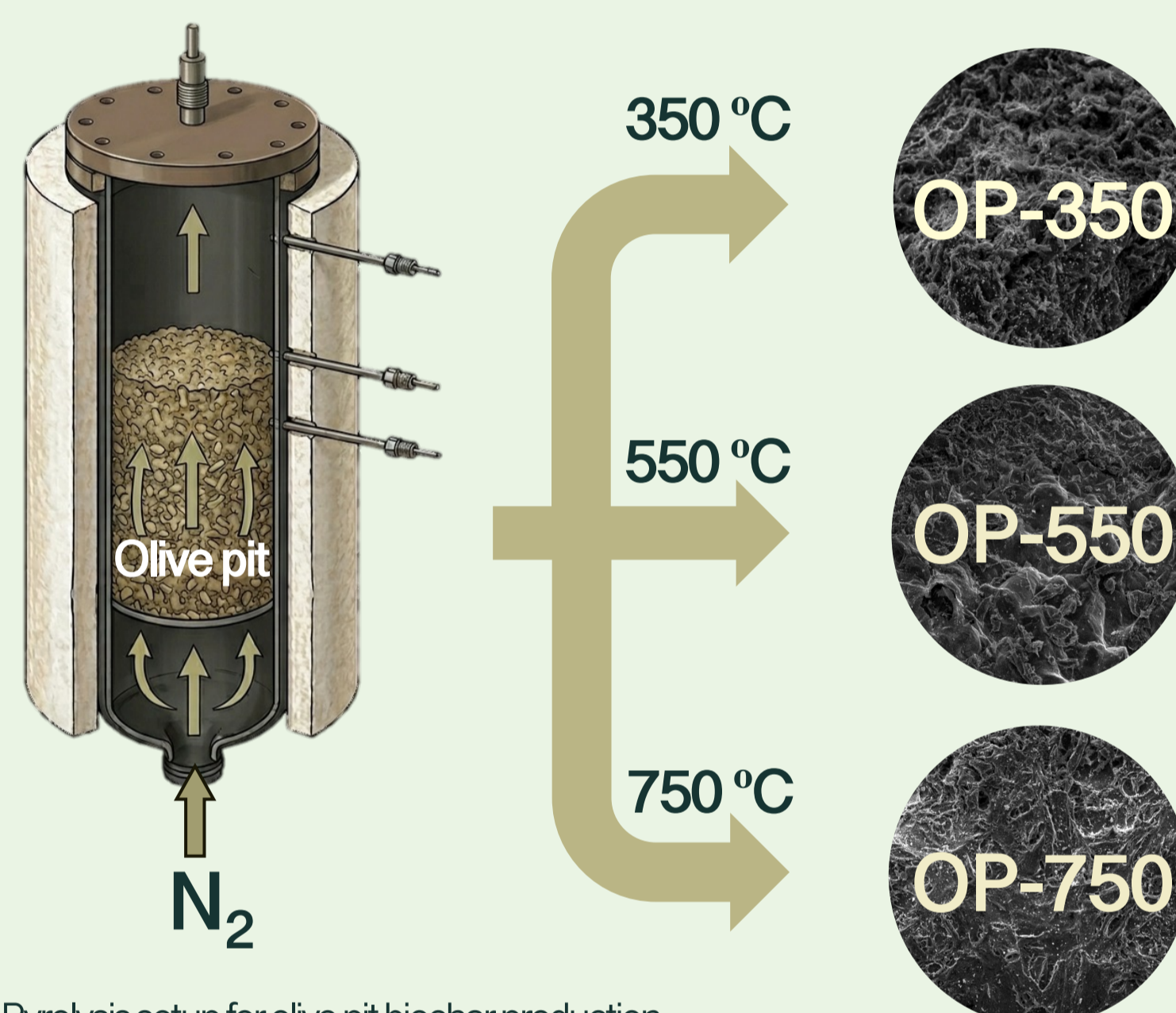


Figure 1. Pyrolysis setup for olive pit biochar production

Adsorption systems and conditions

Two experimental setups were used to assess gas-phase NH₃ capture under **dynamic** and **static** operation modes

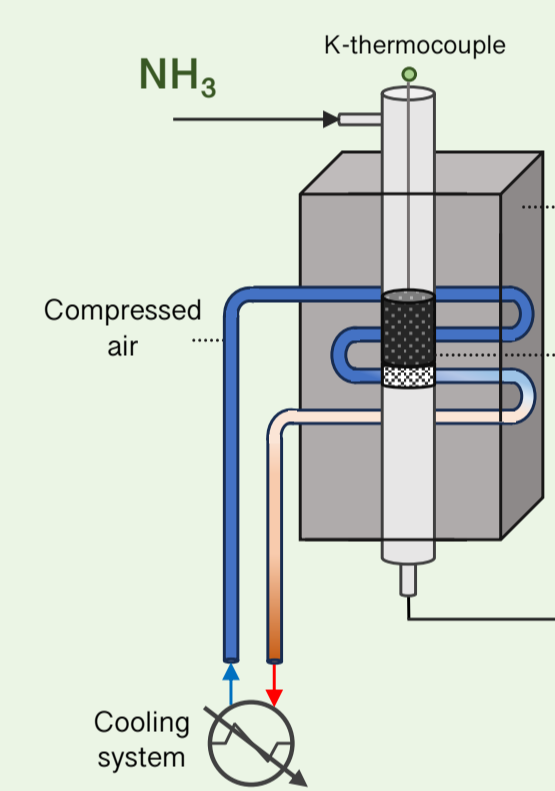


Figure 2. Fixed-bed experimental setup for gas-phase NH₃ dynamic adsorption

Dynamic

- 1,000 ppm of NH₃
- 100 cm³ STP/min
- 10 h adsorption
- 25 °C, 1 bar
- μGC for NH₃ analysis

Static

- Batch process
- 30 % NH₃ solution
- 24 h adsorption
- Room temperature, 1 bar
- Elemental analysis for NH₃ quantification

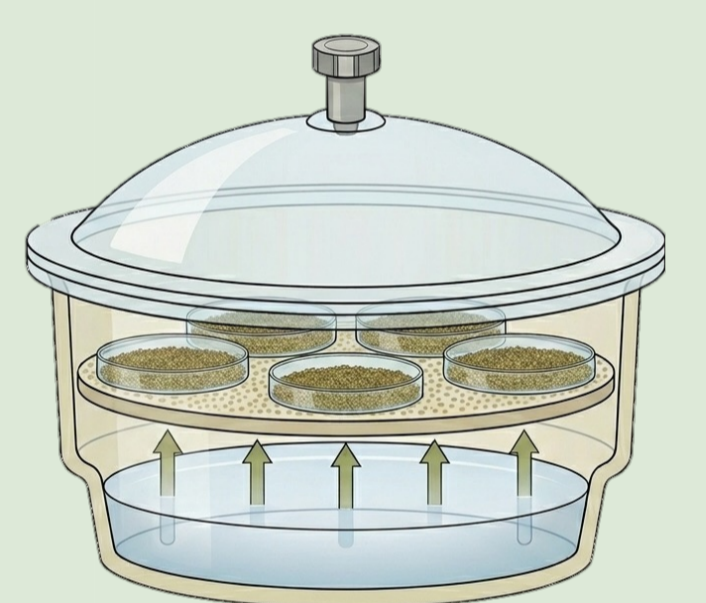


Figure 3. Experimental setup for static NH₃ adsorption

CHARACTERIZATION

Feedstock

OLIVE PIT COMPOSITION

- 26.0 % cellulose
- 24.9 % lignin
- 19.8 % hemicellulose
- 5.4 % humidity
- 1.3 % ashes
- 0.9 % protein

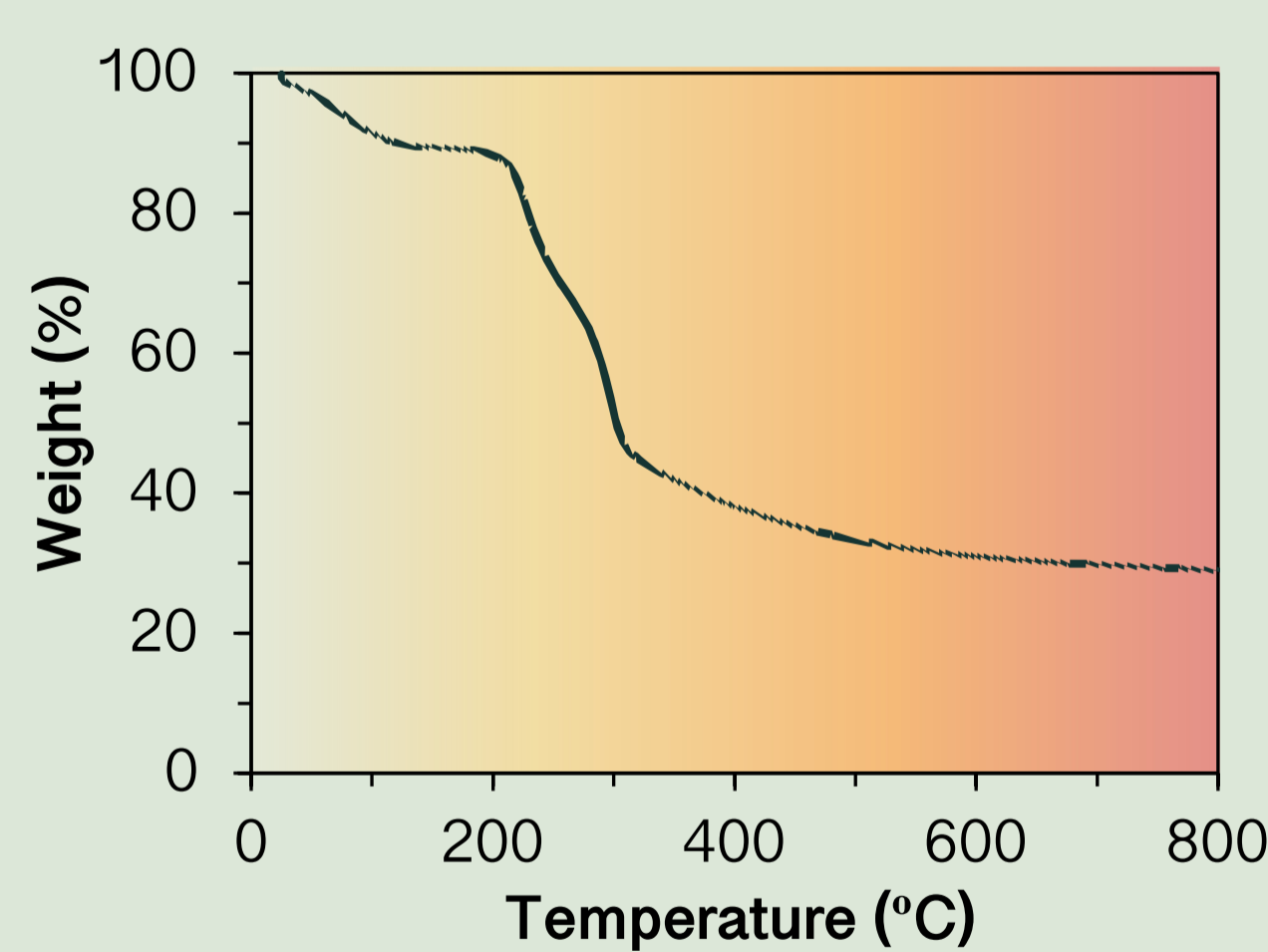


Figure 4. Thermogravimetric (TGA) analysis of olive pit

Biochar properties

Table 1. Olive pit biochar properties

Biochar	S _{BET} (m ² /g) ^a	O/C ratio ^b	pH ^c
OP-350	9	0.15	8.0
OP-550	83	0.04	8.7
OP-750	96	0.02	9.2

^a Specific surface area from N₂ physisorption

^b Obtained from elemental analysis

^c Measured after stirring 1 g biochar with 20 mL of water for 1.5 h

- Higher temperatures enhance carbonization increasing surface area development
- Higher O/C ratios are related to higher amount of acidic oxygenated functional groups [3]
- Lower pH indicates higher density of acidic functional groups



ADSORPTION PERFORMANCE

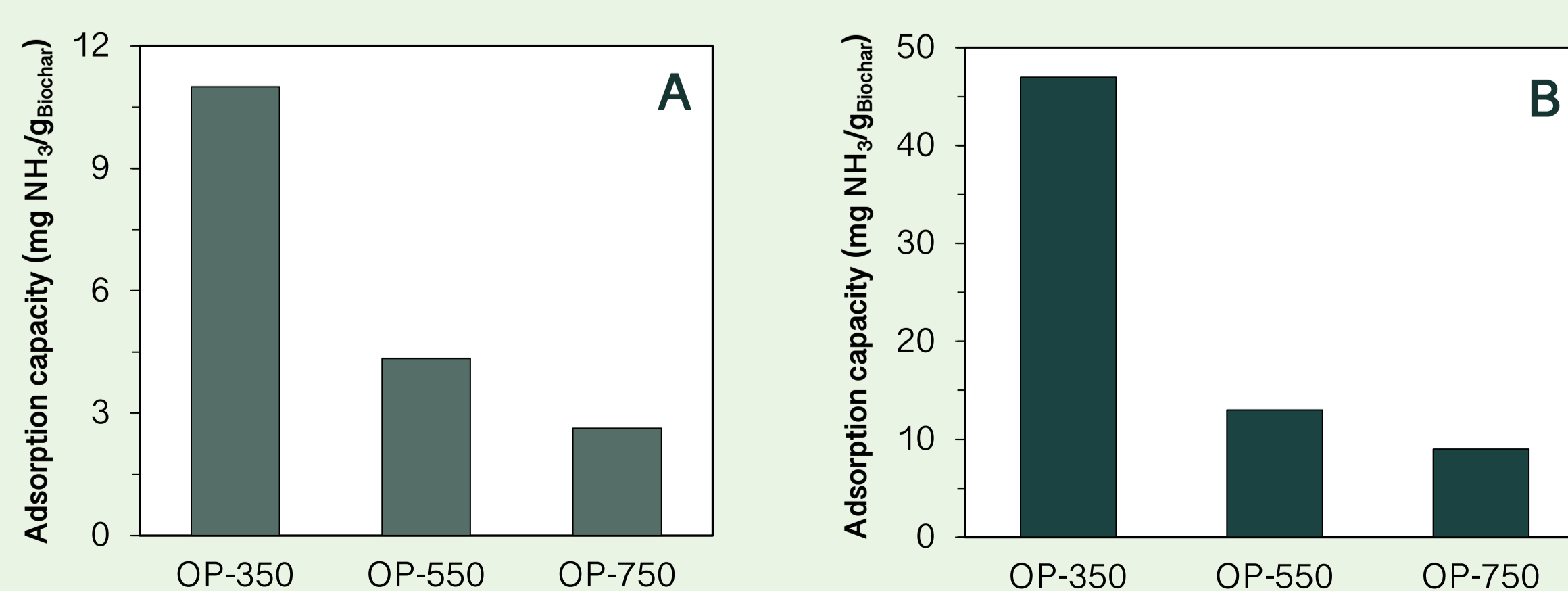


Figure 5. Adsorption capacity of biochar in dynamic (A) and static (B) experimental setups

CONCLUSIONS

NH₃ adsorption is driven by **surface chemistry** rather than porosity

Higher pyrolysis temperatures increase surface area but promote the **loss of oxygenated groups**

OP-350 is the best biochar due to its **higher density of acidic oxygenated groups**, which are responsible for NH₃ adsorption

Both batch and continuous systems show **similar performance trends**

References

- [1] M. Van Damme, L. Clarisse, S. Whitburn, J. Hadji-Lazaro, D. Hurtmans, C. Clerbaux, P. Coheur, Industrial and agricultural ammonia point sources exposed, *Nature*, 564(7734), (2018), 99.
- [2] G. Rodríguez, A. Lama, R. Rodríguez, A. Jiménez, R. Guillén, J. Fernández-Bolaños. Olive stone an attractive source of bioactive and valuable compounds, *Bioresour. Technology*, 99(12), (2008), 5261-5269.
- [3] T. Bandoz, C. Petit, On the reactive adsorption of ammonia on activated carbons modified by impregnation with inorganic compounds, *Journal of Colloid and Interface Science*, 338(2), (2009), 329-345.